

a second aqueous [water] phase, comprising water in a concentration of about 5 to 50% and glycerin, wherein the combination of the [oil] first aqueous phase and the [water] second aqueous phase forms a phase inversion temperature emulsion that does not break down under multiple cycles of heating and cooling [phase]; and
an antiperspirant.

4.(Amended) The antiperspirant deodorant emulsion of claim 1 wherein the [oil] first aqueous phase comprises glyceryl stearate, cetearth-20, cetyl palmitate, cetearyl alcohol, cetearth-12, 112-2 and dicaprylyl ether.

5. (Amended) The antiperspirant deodorant emulsion of claim 1, further comprising a fragrance [phase].

7. (Amended) An antiperspirant roll-on deodorant, comprising:

a phase inversion temperature phase comprising steareth-2, PPG 15 stearyl ether; and
an antiperspirant.

22 1/2 (New) A wipe comprising:

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a carrier having one or more of a cellulosic structure, a non-woven structure, foam or a combination of the cellulosic structure, foam, and non-woven structure; and
an antiperspirant emulsion, comprising:

a first aqueous phase, comprising a phase inversion temperature phase,
comprising steareth-2, PPG 15 stearyl ether, and water;

a second aqueous phase, comprising water in a concentration of about 5 to 50%, wherein the combination of the first aqueous phase and the second aqueous phase forms a phase inversion temperature emulsion that does not break down under multiple cycles of heating and cooling; and

an antiperspirant, wherein the antiperspirant emulsion contacts the carrier.

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An antiperspirant deodorant stable spray emulsion product, comprising:

an emulsion comprising:

a first aqueous phase, comprising a phase inversion temperature phase, comprising : an oil phase consisting of glyceryl stearate, cetareth-20, cetyl palmitate, cetaryl alcohol and cetareth-12, dicaprylyl ether, coco-caprylate/caprate, steareth-2, PPG 15, and stearyl ether, and a water phase; a second aqueous phase, comprising water in a concentration of about 5 to 50% and glycerin, wherein the combination of the first aqueous phase and the second aqueous phase forms a phase inversion temperature emulsion that does not break down under multiple cycles of heating and cooling; an antiperspirant; and

a container comprising a mechanism for delivering the emulsion as an aerosol.

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The antiperspirant deodorant stable spray emulsion product of claim 14, wherein the mechanism for delivering the emulsion is a spray nozzle. 23

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The antiperspirant deodorant stable spray emulsion product of claim 14 wherein the container is squeezable. 23

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The antiperspirant deodorant stable spray emulsion product of claim 14 wherein the container is pressurized. 23

598 27 18. (New)

The antiperspirant deodorant stable emulsion product of claim 14, further comprising one or more of preservatives, vitamins, antioxidants, enzymes, colors, and coenzymes. 23